

Work Order ID 109729***109729***

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November-27-13 7:58:55 AM

Item ID: 646.9602

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Lower Cutter Assy High

Stop

NS2

Start Date: 11/27/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/28/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
646.9600	N/C

110 Pick Kit 0.00

110

Packaging

Packaging

4

(DAS
05
8-8)

13-11-28

120

120

Small Fab

Small Fab

Memo

0.00

4

(DAS
05
8-8)

13-11-27

130

130

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

13-11-28

4

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Item ID: 646.9602

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Lower Cutter Assy High

Stop

NS2

Start Date: 11/27/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/28/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: _____

Tooling:

Date: _____

Run

Start

NR1

QC:

Date: _____

SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

Identify as per dwg & Stock Location: ST429

0.00

DAS

26

9-89

140

Packaging

Memo

0.00

HX

13-11-28

Packaging

IDENTIFY AS PER IAW MPP-120

150

QC21- Final Inspection - Work Order Release

0.00

MU 13-12-03

150

QC

Memo

0.00

MU 13-11-28

Quality Control

Picklist Print

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Work Order ID: 109729

Parent Item: 646.9602

Parent Item Name: Lower Cutter Assy High

Start Date: 11/27/13

Required Date: 11/28/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701 Cutter Sub Assembly		Manufactured	No			110	Each	29.0000	1	4	W/W	13.11.27	
							<u>Location</u>	<u>Loc Qty</u>					
				CA			29						
					106409		6						
					89707		5						
					91287		6						
					91788		12						
646.9812 Lower Cutter Deflector		Manufactured	No			110	Each	24.0000	1	4	W/W	13.11.27	
							<u>Location</u>	<u>Loc Qty</u>					
				CA			24						
					108022		6						
					89843		1						
					91276		10						
					m126249		7						
MS21042L08 Nut		Purchased	No			110	Each	4,889.0000	3	12	W/W	13.11.27	
							<u>Location</u>	<u>Loc Qty</u>					
				ST314			1631						
					122141		3						
					122452		9						
					122814		12						
					123900		107						
					m127410		1500						
				ST505			2000						
					125445		2000						
				ST509			1258						
					m127304		1258						

Picklist Print

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Work Order ID: 109729

Parent Item: 646.9602

Parent Item Name: Lower Cutter Assy High

Start Date: 11/27/13

Required Date: 11/28/13

Start Qty: 4.00

Required Qty: 4.00

MS27039-08-19

Purchased

No

110

Each

2,807.0000

3

12

Screw

W W 13.11.27

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST308	120	
123525	89	
m126474	31	
ST309	337	
<u>125654</u>	337	
ST506	1150	
m127305	750	
m127410	400	
st510	1200	
124309	1200	

NAS1149FN832P

Purchased

No

110

Each

13,378.000

6

24

Washer

W W 13.11.27

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST295	3402	
123522	398	
<u>123900</u>	3004	
ST510a	9976	
125268	9976	

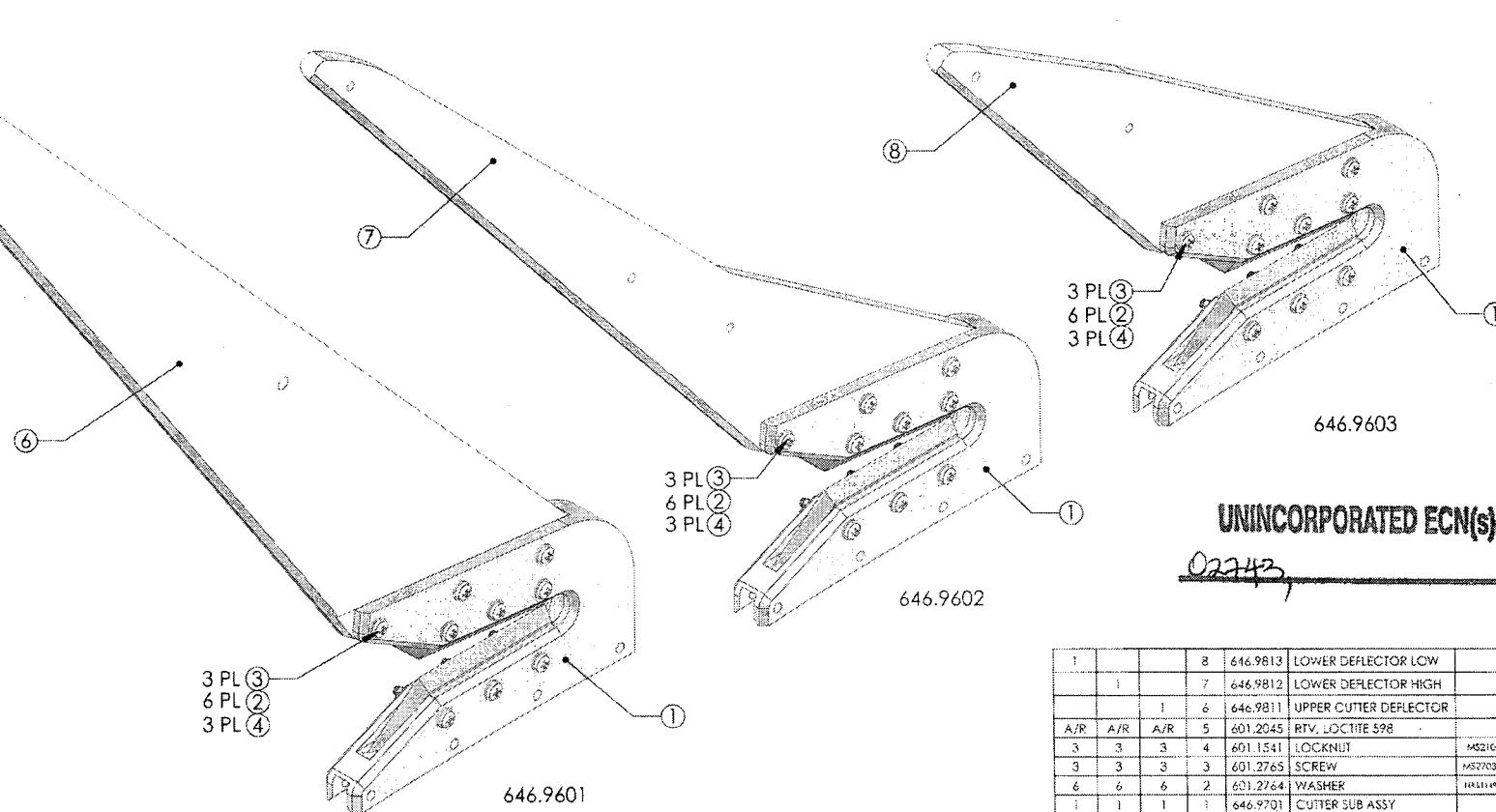
APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02743				SHEET 1 OF 1		
	DWG NO. 646.9600		REV: N/C	PREPARED BY S.HUFF	DATE: 01/07/10		EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: CUTTER ASSY						
	APPROVED BY:	ENGR: <i>P. Branc</i>	MFG: <i>Frank Gandy</i>	QC: <i>Mark Taylor</i>	EFF: NEXT ORDER		
	TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED SCREW LENGTH.				

W.O
109729

3	R	601.3157	3	3	3	SCREW	MS27039-0818
			.9603	.9602	.9601		
F/N	TC	PART NUMBER	QTY			DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:			<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM			CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
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THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
LAST PRACTICING REVISION: BPI			THE
INITIAL RELEASE		04/15/09	P. BPI/2010



NOTES.

1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, 7, & 8 UPON ASSEMBLY.

1		8	646.9813	LOWER DEFLECTOR LOW		
	1	7	646.9812	LOWER DEFLECTOR HIGH		
		1	6	646.9811	UPPER CUTTER DEFLECTOR	
A/R	A/R	A/R	5	601.2045	RTV, LOCTIE 598	-
3	3	3	4	601.1541	LOCKNUT	M52164-0206
3	3	3	3	601.2765	SCREW	M52703P-0019
6	6	6	2	601.2764	WASHER	10311-001829
1	1	1	1	646.9701	CUTTER SUB ASSY	
				646.9603	LOWER CUTTER ASSY LOW	
				646.9602	LOWER CUTTER ASSY HIGH	
				646.9601	UPPER CUTTER ASSY	
9603	9602	9601	FIND #	PART #	DESCRIPTION	MATL
QTY					PARTS LIST	SPEC.
NEXT ASSY IS:		APICAL INDUSTRIES				
546.9503		OPENING DATE: 07-07-07	DRAWN BY: CHECKER	2605 TEMPLE HEIGHTS DR.		
		J. JACKSON	P. BRUCE	OCEANSIDE, CA. 92056-3512 (760)724-5300		
		DRAWING APPROVAL: 				
		SHEET 1 OF 1				
		CUTTER ASSY				
		646.9600				
		REV. C				
		SHEET 1 OF 1				

